

Theoretical modeling study of kaolinite by Combining it with TiO₂, ZrO₂, and Al₂O₃

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Abstract: The study found that by adding a group of oxides to modify the properties of the main ingredient, Kaolinite, in ceramics, the addition of aluminum oxide resulted in better results than titanium oxide and zirconium. The physical properties of Kaolinite were also altered, resulting in a change in internal energy (from -1743.441 to -2453.9072 Hartree), the stability increased compared to the case of Kaolinite alone. Additionally, the absorption of the UV-vis is increased from 481.59 nm to 2752 nm. When attempting to add aluminum oxide to Kaolinite, we found that the best ratio was 1:1. Increasing the ratio to 1:2, 1:3, and 1:4 resulted in a significant decrease in internal energy, absorption, and polar determination.

Key words: Kaolinite, Molecular modeling, TiO₂, ZrO₂, and Al₂O₃.

Introduction:

Kaolinite, also known as kaolin, is an earth mineral with the chemical formula Al₂Si₂O₅(OH)₄. It is a layered silicate mineral consisting of one octahedral sheet of alumina (AlO₆) and one tetrahedral sheet of silica (SiO₄) linked by oxygen atoms.^[3]

Kaolinite is a white, delicate, gritty mineral that is a dioctahedral phyllosilicate clay. It is produced through the chemical weathering of aluminum silicate minerals such as feldspar. It has a low therapist expand limit and a low cation-trade limit (1–15 meq/100 g).^[4]

Rocks rich in kaolinite and halloysite are known as kaolin or china clay. Kaolin is often coloured pink, orange or red by iron oxide, giving it a distinctive rust tint. The white, yellow or light orange shades of kaolinite are caused by lower levels of iron oxide. Occasionally, alternating lighter and darker layers are found, as at Provision Gully State Park in Georgia, US.^[6-7]

Kaolinite is a natural substance that is widely used in various industries and applications. Commercial grade kaolinite is produced and transported in the form of powder, lumps, semi-dried noodles, or slurry. The global production of kaolinite in 2021 was estimated to be 45 million tonnes.^[8]

However, in pottery applications, a similar recipe is usually written for oxides, which results in the formation of Al₂O₃·2SiO₂·2H₂O.^[9] Although metakaolin has distinct properties, high-energy milling of kaolinite produces a mechanochemically amorphized phase that closely resembles metakaolin.^[10] The high-energy milling process is inefficient and consumes a significant amount of energy.^[11]

Anti-wear and anti-corrosion applications in harsh environments require hard ceramic coatings^[12-16]. Analysts have focused on enhancing the mechanical properties of coatings by incorporating ceramic phases such as TiO₂^[17-25] and ZrO₂^[26-29]. The main aim of this examination is to establish the relationship between the physical properties and microstructure to enhance the mechanical properties of these

composites. The combination of the Hall-Petch effect with nanoparticles^[30-34] was observed and interpreted as the cause of the improvement in the stiffness and toughness of alumina matrix nanocomposites.

There have been few investigations on tribological earthenware grid composites containing ceramic or metallic nanoparticles. However, alumina is the most commonly used material as a grid^[35-37]. Alumina ceramic is known for its exceptional hardness and strength, although it is generally less sturdy compared to zirconia. On the other hand, zirconia is highly durable and strong, but not particularly hard. The addition of zirconia strong arrangements can enhance the strength and durability of alumina, mainly due to the tetragonal monoclinic change^[38-41].

Computational method

After years of developing increasingly precise and computationally expensive semi-empirical models, John realised that improvements to the algorithms could make non-experimental (then called 'ab initio') calculations fast enough to apply to large problems^[42]. This type of theory remained his focus for the last thirty years of his work. His paper on the STO-3G basis set remains one of his most cited^[43].

After developing a new algorithm with his understudy Warren Hehier, which significantly improved the speed of Haretre Voc accounts, the subsequent program Gaussian 70^[44] was provided through QCPE. Previous projects carried out by other researchers, such as Polyatom, have been presented to numerous academic research groups and their applications. However, due to its speed and convenience, Gaussian 70 has become the primary ab initio program used by many researchers today. The G09 version used in this study was developed based on Gaussian 70.

During the 1970s, John and his team worked on more advanced ab initio strategies, such as larger basis sets (6-31G, 6-31G*^[45], etc.) and incorporating electron correlation beyond Hartree-Fock. They also compared several rival methods, including Configuration

Interaction, Perturbation Theory, and Coupled Cluster [46].

This study utilized programs that depend on quantum mechanical conditions and their numerical approximations. The following software was utilized.

HyperChem Professional 08

This PC program improves synthetic mixtures in mathematical space, consolidates compounds, performs rotational energy computations, and examinations bond vibrations.

Gaussian 09

The electronic design bundle has the capacity to foresee different properties of particles, atoms, and intelligent frameworks. Utilizing density functional theory, semi-empirical, molecular mechanics, and hybrid approaches, it is able to draw compounds, calculate bond lengths and angles, and determine bonding energies for those compounds. [47]

Software methods

Computer modeling indicates that the net atomic strength on each atom is close to zero on the surface, resulting in possible energy. Geometry optimization is the process of adjusting the lengths of links and angles of compound atoms to achieve the best engineering shape.

DFT is a regularly involved strategy for working out electronic thickness in different mixtures. It is especially valuable in PC science for treating enormous particles. The DFT strategy is a quantum science technique that depends on the Schrödinger condition. [48]

B3LYP is a technique that is typically employed in the construction of molecular frameworks due to its high degree of precision in the determination of the final calculation, the initial modelling computation, the final energy, and the bond lengths. It is also necessary to consider the lengths of internal bonds and angles. [49]

Problem statement

The previous studies have identified a problem that needs to be addressed: how to enhance the physical qualities and properties of Kaolinite, a main component of ceramics. To achieve this, titanium, zirconia, and aluminum oxides were used as they are known to improve ceramic specifications.

Results and discussion

This study examines the overlap and interaction of titanium, zirconium, and aluminum oxides with kaolinite. The results of the comparison between them are as follows:

For single kaolinite, the results showed internal energy, polar moment, and ultraviolet absorbance of $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5$.

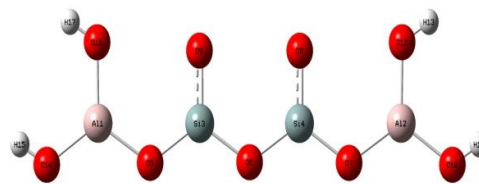


Figure 1 Structural formula of a kaolinite compound

$E(\text{TD-HF}/\text{TD-DFT}) = -1743.441$ Hartree

Dipole Moment = 0.77163176 Debye

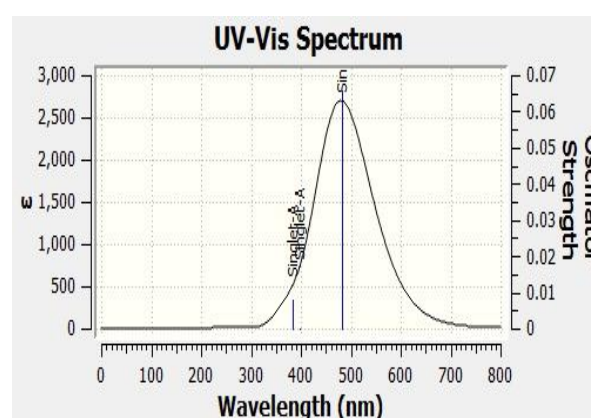


Figure 2 UV spectrum of a kaolinite composite

Uv-vis Absorbance = 481.59 nm

When titanium oxide was added to kaolinite, the resulting compound was, $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5 + \text{TiO}_2$

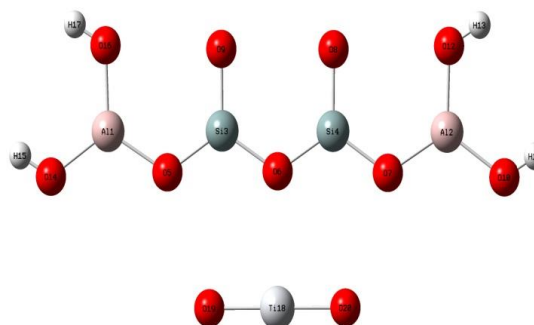


Figure 3 Structural formula for a kaolinite compound with titanium oxide

$E(\text{TD-HF}/\text{TD-DFT}) = -1952.2426$ Hartree

Dipole Moment = 0.35668813 Debye

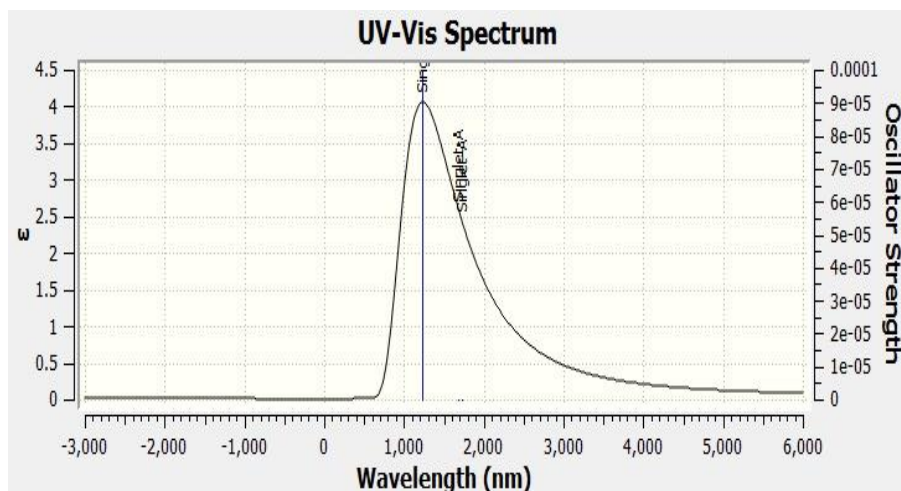


Figure 4 shows the UV spectrum of a composite of kaolinite with titanium oxide

Uv-vis Absorbance = **1726.42 nm**

When zirconium oxide is added to kaolinite, the resulting chemical reaction is $Al_2(OH)_4Si_2O_5 + ZrO_2$.

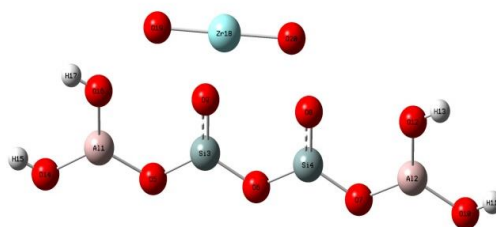


Figure 5 Structural formula for a kaolinite compound with zirconium oxide

$E(TD-HF/TD-DFT) = -1941.0145$ Hartree

Dipole Moment = **1.8713692 Debye**

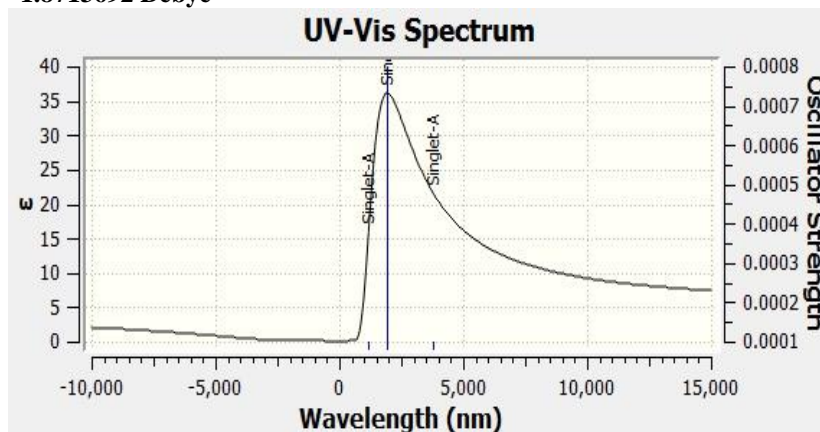


Figure 6 shows the UV spectrum of a composite of kaolinite with zirconium oxide

Uv-vis Absorbance = **1923.45 nm**

Finally, when aluminium oxide is added to kaolinite, the resulting chemical reaction produces, $Al_2(OH)_4Si_2O_5 + Al_2O_3$.

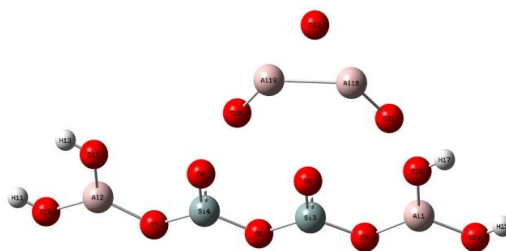


Figure 7 The structural formula for a kaolinite compound with aluminium oxide

$E(\text{TD-HF/TD-DFT}) = -2453.9072$ Hartree

Dipole Moment = 7.1540711 Debye

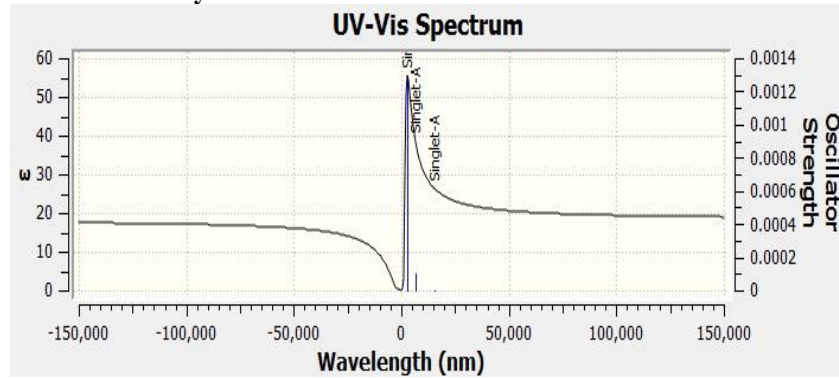


Figure 8 shows the UV spectrum of a kaolinite composite with aluminium oxide

Uv-vis Absorbance = 2752.73 nm

Table 1 displays the compounds' internal energies, polar moments, and ultraviolet absorption. The table illustrates the relationship between these properties.

| Chemical compound | Total internal energy, hartree | Uv-vis Spectrum, nm |
|-------------------------------------------------------------------------|--------------------------------|---------------------|
| $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5$ | -1743.441 | 481.59 |
| $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5 + \text{TiO}_2$ | -1952.2426 | 1726.42 |
| $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5 + \text{ZrO}_2$ | -1941.0145 | 1923.45 |
| $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5 + \text{Al}_2\text{O}_3$ | -2453.9072 | 2752.73 |

Table 1 displays the results of the calculations, highlighting the difference between them and providing a comparison. The interaction with aluminum oxide outperformed that with kaolinite, as demonstrated in Figures 9 and 10, which show the internal energy and ultraviolet absorbance, respectively.

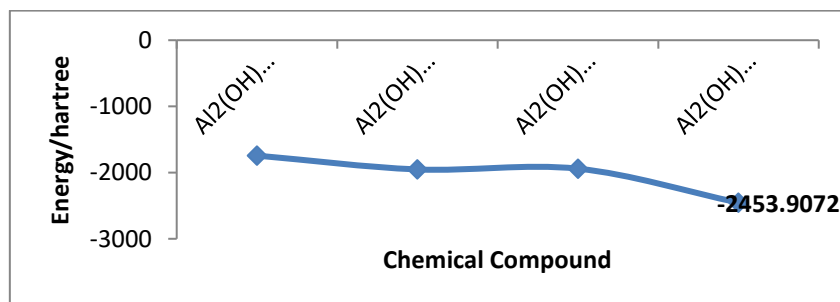


Figure 9 Internal energy curve for oxide complexes with kaolinite

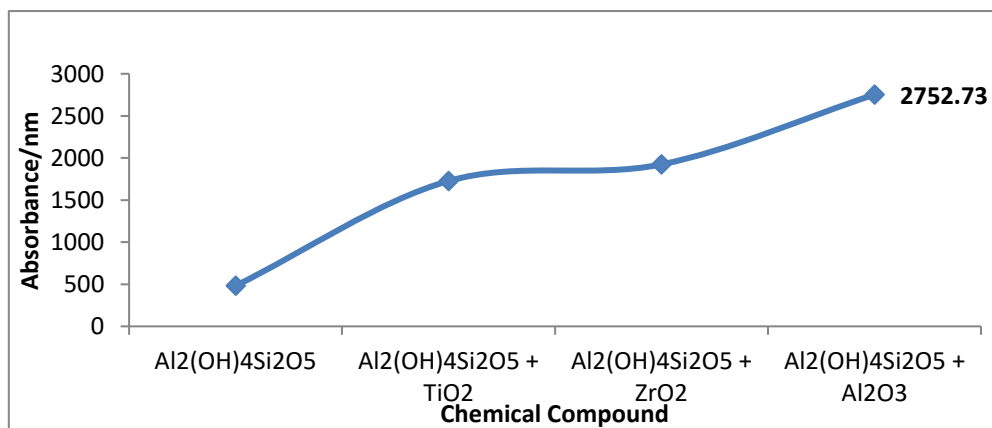


Figure 10 Ultraviolet absorbance values curve for oxide composites containing kaolinite

The results presented in Table 1 and Figures 9 and 10 indicate that the interaction of kaolinite with aluminum oxide produced the best stable energy and best absorption.

The effects of adding a different ratio of aluminium oxide (1:2) to kaolinite. Our aim was to determine its tolerance when mixed with more than one mole of aluminium oxide, $Al_2(OH)_4Si_2O_5 + 2 Al_2O_3$.

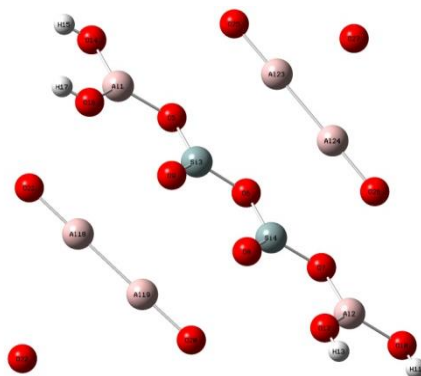
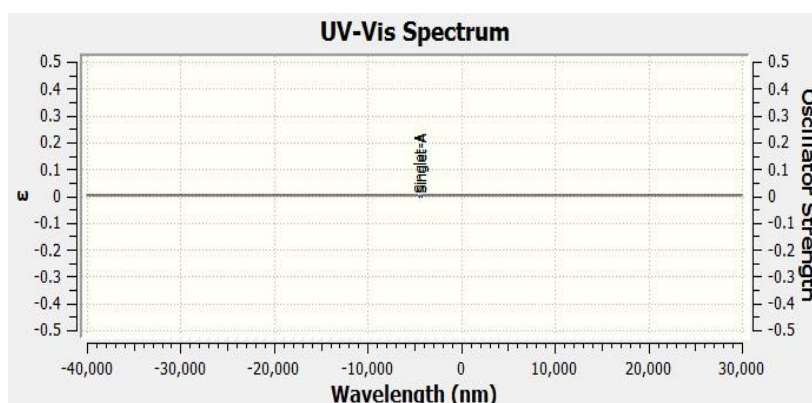


Figure 11 The structural formula for a kaolinite compound with 2 moles of aluminium oxide

E(TD-HF/TD-DFT) = - 3163.952853 Hartree

Dipole Moment = 2.843594 Debye



Form 12 shows the UV spectrum of a kaolinite composite with 2 moles of aluminium oxide

Uv-vis Absorbance = **4261.05 nm**

The objective of this investigation was to ascertain the effects of introducing a distinct ratio of aluminium oxide (1:3) to kaolinite. The objective was to ascertain the capacity to withstand the mixing of more than one mole of aluminium oxide, specifically $Al_2(OH)_4Si_2O_5 + 3 Al_2O_3$.

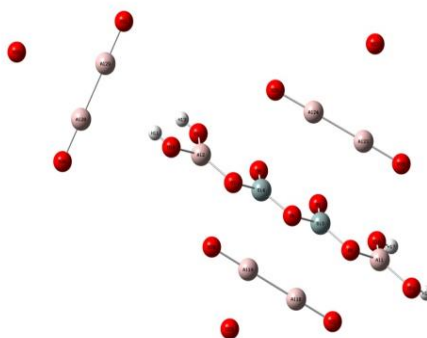


Figure 13 The structural formula for a kaolinite compound with 3 moles of aluminium oxide

$E(\text{TD-HF/TD-DFT}) = -3874.15$ Hartree

Dipole Moment = 4.2088106 Debye

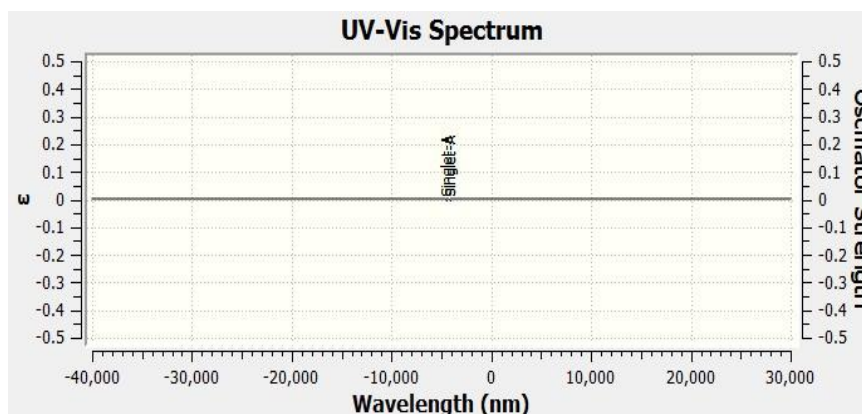


Figure 14 shows the UV spectrum of a kaolinite composite with 3 moles of aluminium oxide

Uv-vis Absorbance = 4173.94nm

The objective of this investigation was to ascertain the effect of introducing a distinct ratio of aluminium oxide (1:4) to kaolinite, with the aim of determining its capacity to interact with a quantity of aluminium oxide in excess of one mole, $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5 + 4 \text{Al}_2\text{O}_3$.

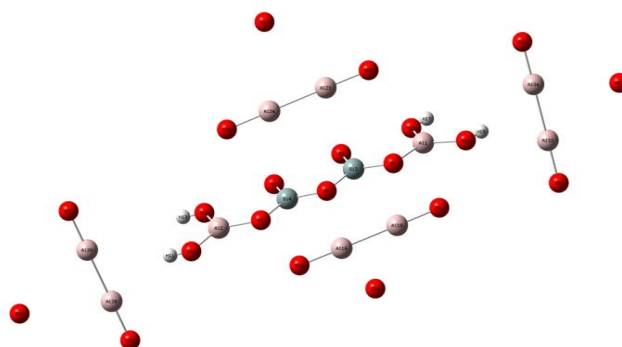


Figure 15 The structural formula for a kaolinite compound with 4 moles of aluminium oxide

$E(\text{TD-HF/TD-DFT}) = -4584.359$ Hartree

Dipole Moment = 3.423973 Debye

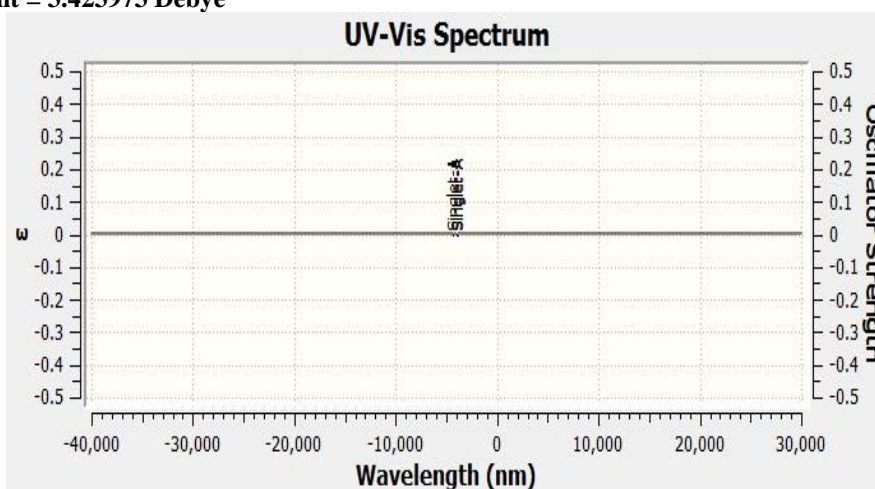


Figure 16 shows the UV spectrum of a kaolinite composite with 4 moles of aluminium oxide

Uv-vis Absorbance = 3928.62 nm

The results of adding different proportions of aluminum oxide to kaolinite from 1:1 to 1:2, 1:3, and finally 1:4, respectively, indicate an imbalance in the results. None of the compounds obtained met all the required specifications due to the low polar moment for all the ratios added at 1:2, 1:3, and 1:4. The polar moment is a crucial factor in this industry as it requires good flexibility for expansion, despite the difference in ambient temperatures. We observed an increase in internal energy and absorption of ultraviolet rays, but these values are not as significant as the polar moment. Therefore, we determined a 1:1 ratio as the optimal interaction between aluminum oxide and kaolinite. Table 2 displays the varying results.

Table 2 shows the internal energy values for the percentages of aluminum oxide overlap with kaolinite.

| Chemical compound | Total internal energy, hartree | Spectrum, nm Uv-vis |
|-----------------------------------------------------------------------------------------------------|--------------------------------|---------------------|
| Al ₂ (OH) ₄ Si ₂ O ₅ + Al ₂ O ₃ | - 2453.907 | 2752.73 |
| Al ₂ (OH) ₄ Si ₂ O ₅ + 2 Al ₂ O ₃ | - 3163.952 | 4261.05 |
| Al ₂ (OH) ₄ Si ₂ O ₅ + 3 Al ₂ O ₃ | - 3874.150 | 4173.94 |
| Al ₂ (OH) ₄ Si ₂ O ₅ + 4 Al ₂ O ₃ | - 4584.359 | 3928.62 |

Conclusion

This study demonstrated that the internal composition of the ceramic, which is kaolinite, can be improved by the addition of a group of oxides. The study concluded that this approach yielded superior results compared to the use of a single oxide. In particular, the addition of titanium oxide, zirconium oxide, and aluminium oxide to kaolinite resulted in a notable enhancement in the physical characteristics. Furthermore, an alteration in the internal energy was observed, with a change from -1743.441 to -2453.9072 Hartree. The addition of the Al₂O₃ group to kaolinite resulted in a notable

enhancement in stability compared to that observed in kaolinite alone. Furthermore, the dipole moment exhibited a notable increase from 0.77163176 to 7.1540711 Debye, thereby conferring upon the composite material considerable flexibility and durability. Furthermore, the composite demonstrated enhanced absorption, with a notable increase from 481.59 to 2752 nm. In attempting to add aluminium oxide to kaolinite, the optimal ratio was determined to be 1:1. An increase in the ratio to 1:2, 1:3 and 1:4 resulted in a notable reduction in internal energy, absorption and polarity determination.

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المخلص : توصلت الدراسة إلى أنه بإضافة مجموعة من الأكاسيد لتعديل خواص المكون الرئيسي للكاولينيت في السيراميك فإن إضافة أكسيد الألومنيوم أدى إلى نتائج أفضل من أكسيد التيتانيوم والزركونيوم. كما تغيرت الخواص الفيزيائية للكاولينيت مما أدى إلى تغير الطاقة الداخلية من 1743.441 إلى 2453.9072 - هارترى، وزاد الثبات مقارنة بحالة الكاولينيت وحده. بالإضافة إلى ذلك، تم زيادة امتصاص الأشعة فوق بنفسجية من 481.59 إلى 2752 نانومتر. عند محاولة إضافة أكسيد الألومنيوم إلى الكاولينيت، وجدنا أن النسبة الأفضل كانت 1:1 أدت زيادة النسبة إلى 1:2 و 1:3 و 1:4 إلى انخفاض كبير في الطاقة الداخلية والامتصاص.

مفتاح الكلمات: الكاولينيت، النمذجة الجزيئية، أكسيد التيتانيوم، أكسيد الزركونيوم و أكسيد الألومنيوم.